Owner's Instruction and Operation Manual



Model Number:

5040

Report Number: F21-687 Certified to ASTM E1509-12 (2017), ULC-S627-00-REV1



* All Pictures In This Manual Are For Illustrative Purposes Only. Actual Product May Vary.

852010J-1303K

Save These Instructions In A Safe Place For Future Reference.



SAFETY NOTICE: If this heater is not properly installed, a house fire may result. For your safety, follow the installation instructions. Never use make-shift compromises during the installation of this heater. Contact local building or fire officials about permits, restrictions and installation requirements in your area. NEVER OPERATE THIS PRODUCT WHILE UNATTENDED.



CAUTION! Please read this entire manual before you install or use your new room heater. Failure to follow instructions may result in property damage, bodily injury, or even death. Improper Installation Will Void Your Warranty!

U.S. Environmental Protection Agency

Certified to comply with 2020 particulate emissions standards.

CALIFORNIA PROPOSITION 65 WARNING:

This product can expose you to chemicals including carbon monoxide, which is known to the State of California to cause cancer, birth defects, and/or other reproductive harm. For more information, go to www.P65warnings.ca.gov

THIS MANUAL IS SUBJECT TO CHANGE WITHOUT NOTICE.

INTRODUCTION

This manual describes the installation and operation of the Golden Eagle, 5040 wood heater. This heater meets the 2020 U.S. Environmental Protection Agency's crib wood emission limits for wood heaters sold after May 15, 2020. Under specific test conditions this heater has been shown to deliver heat at rates ranging from 4,814 to 32,788 Btu/hr, 0.49 g/hr, and 63% efficiency.

SPECIFICATIONS	
Width	21-1/2"
Height	28-1/2" (with legs or pedestal)
Depth	24"
Weight	185 lbs.
Pedestal	40 lbs.
Legs	13 lbs.
Flue size	3" or 4"
Hopper Capacity	Up to 45 lbs. (This can vary widely depending on pellet size, length, and diameter)
Burn time	1 lb. to 4-1/2 lbs. per hour
Approved installations	Mobile Home, Alcove, Conventional

WARNING:

IT IS AGAINST FEDERAL REGULATIONS TO OPERATE THIS WOOD HEATER IN A MANNER INCONSISTENT WITH THE OPERATING INSTRUCTIONS IN THE OWNER'S MANUAL.



Note: Register your product online at www.usstove.com or download the free app today. This app is available only on the App Store for iPhone and iPad. Search US Stove. Save your receipt with your records for any claims.

For Customer Service, please call:
1-800-750-2723 Ext 5050 or;
Text to 423-301-5624 or;
Email us at:
customerservice@usstove.com

INSTALLATION CHECKLIST



Your Wood Stove should be installed by a qualified installer only. An NFI qualified Installer can be found at www.nficertified.org/public/find-an-nfi-pro/

CUSTOMER SERVICE

1-800-750-2723 ext 5050 Text to 423-301-5624

Email to: Customerservice@usstove.com

COMMISSIONING CHECKLIST

This checklist is to be completed in full by the qualified person who installs this unit. Keep this page for future reference.

Failure to install and commission according to the manufacturer's instructions and complete this checklist will invalidate the warranty.

Please Print Customer Name: Telephone Number: Address: Model: Serial Number: Installation Company Name: Phone Number: License Number: Installation Technician's Name: **DESCRIPTION OF WORK** Location of installed appliance: ____ Venting System: New Venting System Yes No If yes, Brand If no, Date of inspection of existing venting system: _____ COMMISSIONING Confirm Hearth Pad Installation as per Installation Instructions...... Confirm proper placement of internal parts..... Check soundness of door gasket and door seals Confirm clearances to combustibles as per installation instructions in this manual Check the operations of the air controls..... Confirm the venting system is secure and sealed...... Confirm the stove starts and operates properly Check to ensure a CO alarm is installed as per local building codes and is functional....... Explain the safe operation, proper fuel usage, cleaning, and routine maintenance requirements...... Declaration of Completion: As the qualified person responsible for the work described above, I confirm that the appliance as associated work has been installed as per manufacturer's instructions and following any applicable building and installation codes. Signed: ______ Print Name: _____ Date: _____ Home Owner: RETAIN THIS INFORMATION FOR FUTURE REFERENCE

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SAFETY NOTICE

- IF THIS STOVE IS NOT PROPERLY INSTALLED. A HOUSE FIRE MAY RESULT. TO REDUCE THE RISK OF FIRE, FOLLOW THE INSTALLATION INSTRUCTIONS.
- CONTACT YOUR LOCAL BUILDING OFFICIALS TO **OBTAIN A PERMIT AND INFORMATION ON ANY** ADDITIONAL INSTALLATION RESTRICTIONS OR INSPECTION REQUIREMENTS IN YOUR AREA.
- DO NOT PLACE CLOTHING OR OTHER FLAMMABLE ITEMS ON OR NEAR THIS STOVE.
- NEVER USE GASOLINE, **GASOLINE-TYPE** LANTERN FUEL. KEROSENE. CHARCOAL LIGHTER FLUID, OR SIMILAR LIQUIDS TO START OR 'FRESHEN UP' A FIRE IN THIS STOVE. KEEP ALL SUCH LIQUIDS WELL AWAY FROM THE STOVE WHILE IT IS IN USE.
- THE EXHAUST SYSTEM MUST BE COMPLETELY AIRTIGHT AND PROPERLY INSTALLED. THE PELLET VENT JOINTS MUST BE SEALED WITH RTV 500°F (260°C) SILICONE SEALANT, AND WITH UL-181-AP FOIL TAPE.
- THIS APPLIANCE IS A FREESTANDING HEATER. IT IS NOT INTENDED TO BE ATTACHED TO ANY TYPEOF DUCTING. IT IS NOT A FURNACE. DO NOT **CONNECT THIS UNIT TO ANY AIR DISTRIBUTION** DUCT OR SYSTEM. THIS APPLIANCE IS NOT INTENDED FOR COMMERCIAL USE.
- **INSTALL VENT AT CLEARANCES SPECIFIED BY** THE VENT MANUFACTURER.
- DO NOT INSTALL A FLUE DAMPER IN THE **EXHAUST VENTING SYSTEM OF THIS UNIT.**
- YOUR STOVE REQUIRES **PERIODIC AND** MAINTENANCE **CLEANING** (SEE "MAINTENANCE"). FAILURE TO MAINTAIN YOUR STOVE MAY LEAD TO IMPROPER AND/OR **UNSAFE OPERATION.**
- A POWER SURGE PROTECTOR IS REQUIRED. THIS UNIT MUST BE PLUGGED INTO A 110 -120V, 60 HZ GROUNDED ELECTRICAL OUTLET. DO NOT USE AN ADAPTER PLUG OR SEVER THE GROUNDING PLUG. DO NOT ROUTE THE **ELECTRICAL CORD UNDERNEATH, IN FRONT** OF, OR OVER THE HEATER. DO NOT ROUTE THE CORD IN FOOT TRAFFIC AREAS OR PINCH THE **CORD UNDER FURNITURE.**

CAUTION:

BURNING FUEL CREATES CARBON MONOXIDE AND CAN BE HAZARDOUS TO YOUR HEALTH IF **NOT PROPERLY VENTED.**

ATTENTION:

- A WORKING SMOKE DETECTOR MUST BE INSTALLED IN THE SAME ROOM AS THIS PRODUCT.
- **INSTALL A SMOKE DETECTOR ON EACH FLOOR** OF YOUR HOME: INCASE OF ACCIDENTAL FIRE FROM ANY CAUSE IT CAN PROVIDE TIME FOR ESCAPE.
- **THESMOKEDETECTOR MUST BEINSTALLED AT** LEAST 15 FEET (4,57 M) FROM THE APPLIANCE IN ORDER TO PREVENT UNDUE TRIGGERING OF THE DETECTOR WHEN RELOADING.

CAUTION:

- USE OF OUTSIDE AIR IS NOT REQUIRED FOR THIS UNIT.
- DO NOT UNPLUG THE STOVE IF YOU SUSPECT A MALFUNCTION. TURN THE ON/OFF SWITCH TO "OFF' AND CONTACT YOUR DEALER.
- THE HEATER WILL NOT OPERATE DURING A POWER OUTAGE. IF A POWER OUTAGE DOES OCCUR, CHECK THE HEATER FOR SMOKE SPILLAGE AND OPEN A WINDOW IF ANY SMOKE SPILLS INTO THE ROOM.
- **NEVER BLOCK FREE AIRFLOW THROUGH THE OPEN VENTS OF THE UNIT.**



We recommend that our woodburning hearth products be installed and serviced by professionals who are certified in the U.S. by the National Fireplace Institute® (NFI) as NFI Woodburning Specialists or who are certified in Canada by Wood Energy Technical Training

Wood Energy Technical www.nficertified.org Training (WETT).

US Stove highly recommends your stove be installed by a qualified NFI (US) or WETT (Canada) technician. To find the nearest qualified installer, go to:

https://nficertified.org,

https://www.wettinc.ca/

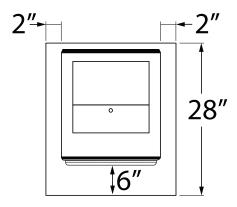


PREPARATION

Factory packaging must be removed, and some minor assembly work is required prior to installation. Access to the rear of the stove is necessary. The circuit board/control panel must be unpacked and installed in the side flashing on the insert or side panel on the freestanding. See installation instructions provided with the circuit board. NOTE: Normally, your dealer will perform these functions.

FLOOR PROTECTION

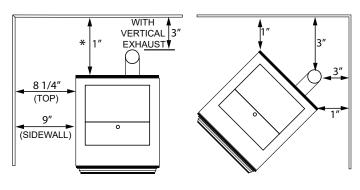
Freestanding installations-The stove must be placed on a continuous (grouted joints) noncombustible material such as ceramic tile, cement board, brick, 3/8" millboard or equivalent, or other approved or listed material suited for floor protection. THE MATERIAL(S) USED MUST HAVE, OR COMBINE TO HAVE, A MINIMUM INSULATION RATING OF 'R1'.

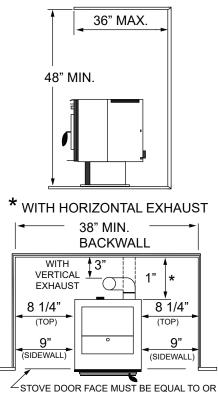


NOTE: ceramic tile, or any tile, requires a continuous sheet beneath to prevent the possibility of embers falling through to the combustible floor if cracks or separation should occur in the finished surface, this would include floor protection for Built-in raised hearths. Check local codes for approved alternatives. Clearances are measured from the sides, back and face (door opening) or stove body. DO NOT USE MAKESHIFT MATERIALS OR COMPROMISES IN THE INSTALLATION OF THIS UNIT. INSTALL VENT WITH CLEARANCES SPECIFIED BY THE VENT MANUFACTURER. CAUTION: DO NOT CONNECT TO OR USE IN CONJUNCTION WITH ANY AIR DISTRIBUTION DUCTWORK UNLESS SPECIFICALLY APPROVED FOR SUCH INSTALLATIONS.

CLEARANCES

This unit has been tested and listed for installation in residential, mobile home and alcove applications.





ALCOVE CLEARANCES

PROTRUDE OUT FROM FACE OF ALCOVE.

COMBUSTION AIR SUPPLY

ATTENTION:

DO NOT VENT UNDER ANY PORCH, DECK, AWNING, OR IN ANY SEMI ENCLOSED OR ROOFED AREA. DOING SO MAY RESULT IN UNPREDICTABLE AIRFLOW AT THE VENT CAP UNDER CERTAIN CONDITIONS AND CAN AFFECT THE PERFORMANCE OF YOUR STOVE, AS WELL AS, OTHER UNFORESEEABLE ISSUES.

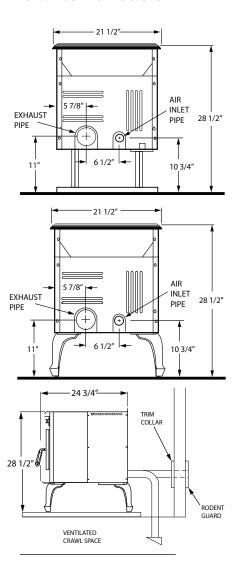
If outdoor combustion air is supplied the heater must be attached to the structure. For a mobile home installation the stove must be connected to an outside source of combustion air. A 2" inside diameter metallic pipe, either



flexible or rigid, may be attached to the inlet at the stove's rear. A rodent guard (minimum 1/4" wire mesh)/wind hood must be used at the terminus. All connections must be secured and airtight by either using the appropriately sized hose clamp and/or UL-181-AP foil tape. For mobile home installations only: 2" inside diameter pipe may be used for the first 5 feet of combustion air supply run. From 5 to 10 feet use 2-3/4" inside diameter pipe. No combustion air supply may exceed 10 feet.

Sources of Outside Combustion Air

- A hole in the floor near the stove rear terminating only in a ventilated crawl space.
- · A hole in the wall behind the stove.



WHEN OUTSIDE AIR IS NOT USED

If outside air is not used, it is important that combustion air is easily available to the air inlet. A closeable outside air register can be used in tightly insulated homes.

IMPORTANCE OF PROPER DRAFT

Draft is the force which moves air from the appliance up through the chimney. The amount of draft in your chimney depends on the length of the chimney, local geography, nearby obstructions and other factors. Too much draft may cause excessive temperatures in the appliance. Inadequate draft may cause backpuffing into the room and 'plugging' of the chimney. Inadequate draft will cause the appliance to leak smoke into the room through appliance and chimney connector joints. An uncontrollable burn or excessive temperature indicates excessive draft. Take into account the chimney's location to ensure it is not too close to neighbors or in a valley which may cause unhealthy or nuisance conditions.

VENTING

WARNING:

- INSTALL VENT AT CLEARANCES SPECIFIED BY THE VENT MANUFACTURER.
- DO NOT CONNECT THE PELLET VENT TO A VENT SERVING ANY OTHER APPLIANCE OR STOVE.
- DO NOT INSTALL A FLUE DAMPER IN THE EXHAUST VENTING SYSTEM OF THIS UNIT.

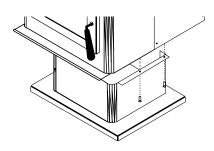
This unit is certified for use with listed TYPE PL-Vent, 3" or 4" diameter in size. The stove was tested with Simpson Duravent brand. Class "A" chimney is not required. Refer to the instructions provided by the vent manufacturer, especially when passing through a wall, ceiling or roof. This is a pressurized exhaust system. All vent connector joints must be sealed with 500°F (260°C) RTV silicone sealant to ensure consistent performance and avoid smoke spillage. All horizontal connector joints must be sealed with UL-181-AP foil tape. We recommend that all vertical vent connector joints be secured with a minimum of 3 screws. It is strongly recommended that you have a minimum of 6' of vertical pipe in your exhaust system. For best performance of the stove limit the number of elbows and horizontal pipe as much as possible. A chimney connector shall not pass thorough an attic or roof space, closet or similar concealed space, or a floor, or ceiling. Where passage through a wall, or partition of combustible construction is desired, the installation shall conform to CAN/CSA-B365, installation code for solid-Fuel-Burning appliances and equipment.

ASSEMBLING PEDESTAL OR LEG SET

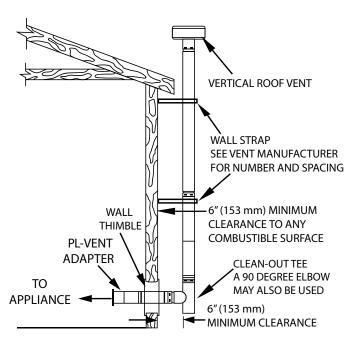
If using a pedestal, follow the instructions inside the Pedestal Set. If using cast legs, follow the instructions inside the Leg Set. Legs are installed by using the four



bolts provided in the kit into the four holes under the stove at each corner, thread on nuts from the top and tighten. Make sure to save the hole plugs. NOTE: If converting from legs to pedestal the hole plugs must be installed in the unused holes.



HORIZONTALLY THROUGH WALL

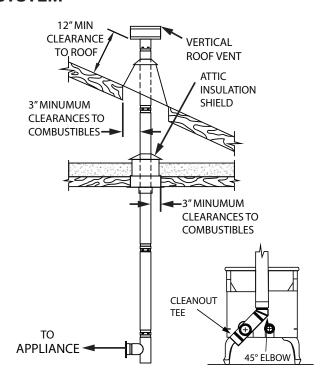


- 1. Position stove, adhering to clearances shown.
- 2. Locate position of hole in wall; directly behind stove exhaust vent.
- 3. Always maintain 3" clearance from combustible materials.
- 4. Install PL-Vent wall thimble per PL-Vent manufacturer's instructions.
- 5. Attach enough piping to penetrate and extend at least 6" beyond exterior walls. An 8-foot vertical pipe run is suggested where possible to reduce the possibility of smoke spillage in the event of a loss of negative pressure.
- 6. Attach cap and seal outside wall thimbles with non-hardening waterproof mastic.

7. Termination should not be located so that hot exhaust gases can ignite trees, shrubs, or grasses or be a hazard to children. Exhaust gases can reach temperatures of 500°F and cause serious burns if touched.

Locate terminations: a) not less than 3 feet above any forced air inlet located within 10 feet; b) not less than 4 feet below or horizontally from, or one foot above, any door, window or gravity air inlet into any building; c) not less than two feet from an adjacent building and not less than 7 feet above grade when located adjacent to a public walkway. Mobile home installations must use a spark arrester.

VERTICALLY WITH NEW CHIMNEY SYSTEM



OPTION: To achieve a center vertical installation a 45° elbow and a clean-out tee can be used to offset the pipe from the exhaust outlet to the rear center of the stove.

OPTION: Install PL-Vent elbow in place of clean-out tee. Locate stove. Drop plumb bob to center of tee outlet, mark point on ceiling. Install ceiling support and PL-Vent pipe per PL-Vent manufacturer's instructions.

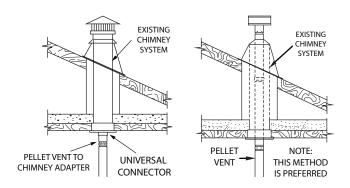
- 1. Always maintain 3" clearance from combustible materials. When passing through additional floors or ceilings, always install firestop spacer.
- After lining up for hole in roof, cut either a round or square hole in roof, always 3" larger all the way around pipe. Install upper edge and sides of flashing



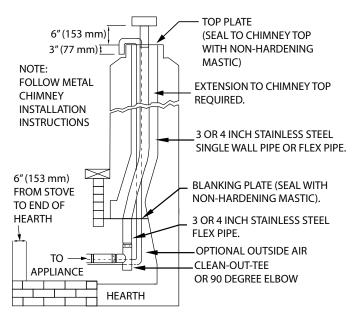
- under roofing materials, nail to the roof along upper edge. Do not nail lower edge. Seal nail heads with non-hardening waterproof mastic.
- 3. Apply non-hardening, waterproof mastic where the storm collar will meet the vent and flashing. Slide storm collar down until it sits on the flashing. Seal and install cap. Mobile home installations must use a spark arrester.

VERTICALLY INTO EXISTING CHIMNEY SYSTEM

Adapters are available to adapt from 3" PL-Vent to 6" or 8" Class-A chimney. As an alternative, 3" or 4" PL-Vent can be run inside existing chimney to termination. This is the preferred method. Follow guidelines for equivalent vent length.



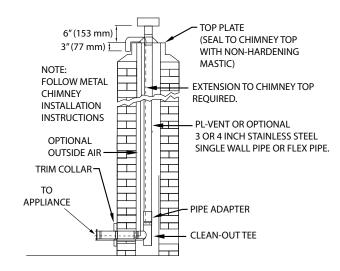
VERTICALLY INTO EXISTING MASONRY FIREPLACE



1. Have the masonry chimney inspected by a qualified chimney sweep or installer to determine its structural condition.

- You will need a pipe length equal to the chimney height from the hearth. If outside combustion air is to be used, You will need a pipe length equal to the chimney height plus 18 inches.
- 3. Install a blanking plate and the chimney pipe, and if used the outside air pipe, as shown.
- 4. Attach the PL-Vent adapter, a section of pipe and clean out tee, making sure the clean out tee is centered in the chimney flue area. Use RTV, metallic tape, and a minimum of three self-taping screws at all joint connections to ensure a tight seal.
- 5. Position the stove, adhering to the clearances.
- 6. Measure and build chimney top plate. Cut out holes for chimney pipe, and if used the outside air pipe. Install and seal with non-hardening mastic to prevent water leakage. Install vent cap.

INSTALLATION THROUGH SIDE OF MASONRY CHIMNEY



- 1. Position the stove, adhering to the clearances. Mark the center of the hole where the pipe is to pierce the masonry chimney.
- 2. It will be necessary to break out the masonry around the location of the pipe center mark. Use a 4-inch diameter hole for 3-inch pipe and 5-inch diameter hole for 4-inch pipe.
- 3. Measure and build chimney top plate. Cut out holes for chimney pipe, and if used the outside air pipe.
- 4. Install the tee on the bottom of the vertical pipe system and lower it down the chimney until the center branch of the tee is level with the center of the hole in the masonry, as shown.
- 5. Install and seal the top plate from step 3 with non-hardening mastic. Slip the storm collar over the pipe,



and while holding the pipe at the proper elevation, affix the collar with a minimum of three 1/4" stainless steel sheet metal screws. Seal all joints and seams around the collar.

- 6. Connect the horizontal pipe by pushing it through the hole in the masonry and lining it up with the branch in the tee. Push the pipe into the tee while twisting it to lock it into the tee.
- 7. If desired, once the horizontal pipe is in place, the space between the pipe and masonry may be filled with high-temperature grout.
- 8. Install the trim collar. An adjustable pipe length and adapter may be needed to finish the connection to the stove.

ELECTRICAL INSTALLATION

This stove is provided with a 6-foot grounded electrical cord extending from the rear of the stove. We recommend connecting to a good quality surge protector that is plugged into a standard three-prong, 120V, 60hz electrical outlet. Voltage variations can lead to serious performance problems. The US Stove electrical system is designed for 120V AC with no more than 5% variation. US Stove cannot accept responsibility for poor performance or damage due to inadequate voltage. If connected to an older, two-prong outlet, a separate ground wire should be run to a proper ground (refer this to a qualified technician). Always route the electrical cord so that it will not come in contact with any hot part of the stove.

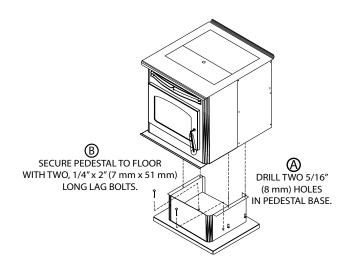
SPECIAL MOBILE HOME REQUIREMENTS

WARNING! DO NOT INSTALL IN SLEEPING ROOM.

CAUTION! THE STRUCTURAL INTEGRITY OF THE MOBILE HOME FLOOR, WALL, AND CEILING/ROOF MUST BE MAINTAINED.

WHEN INSTALLED IN A MOBILE HOME, THE STOVE MUST BE GROUNDED DIRECTLY TO THE STEEL CHASSIS AND BOLTED TO THE FLOOR.

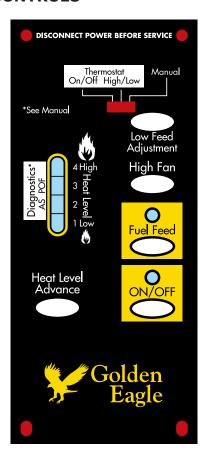
For installation in a mobile home, an outside source of combustion air must be used (see "COMBUSTION AIR SUPPLY"). This unit must be grounded to the steel chassis of the home with 8 Ga. copper wire using a serrated or star washer to penetrate paint or protective coating to ensure grounding. This unit must be securely fastened to the floor of the mobile home through the two holes in the rear of the stove using 2, 1/4" lag bolts that are long enough to go through both a hearth pad, if used, and the floor of the home. Refer to "VENTING" for proper exhaust configurations. CAUTION: THE STRUCTURAL INTEGRITY OF THE MOBILE HOME FLOOR, WALL AND CEILING/ROOF MUST BE MAINTAINED.





NEVER OPERATE THIS PRODUCT WHILE UNATTENDED

PANEL CONTROLS



The blowers and automatic fuel supply are controlled from a panel on this unit. The control panel functions are as follows.

ON/OFF SWITCH

- When pushed the stove will automatically ignite. No other firestarter is necessary. The igniter will stay on for at least 10 and up to 15 minutes, depending on when Proof of Fire is reached. The fire should start in about 5 minutes.
- The green light located above the On/Off button (in the On/Off box) will flash during the ignition start-up period.
- The Feed Rate Advance is inoperable during the ignition start period. When the red light continuously stays on the Feed Rate Advance can be adjusted to achieve the desired heat output.

NOTE: If the stove has been shut off, and you want to restart it while it is still warm, the "On/Off" button must be held down for 2 seconds.

FUEL FEED SWITCH

- When the "Fuel Feed" button is pushed and held down the stove will feed pellets continuously into the burnpot.
- While the stove's auger system is feeding pellets the amber light (in the "Fuel Feed" box) will be on.

CAUTION:

DO NOT USE THIS CONTROL DURING NORMAL OPERATION BECAUSE IT COULD SMOTHER THE FIRE AND LEAD TO A DANGEROUS SITUATION.

HIGH FAN SWITCH

- The room air fan speed varies directly with the feed rate. The "HIGH FAN" switch overrides this variable speed function. It will set the room air blower speed to high at any feed rate setting.
- When the "High Fan" button is pushed the room air fan will switch to its highest setting.
- When this button is pushed again the room air fan will return to its original setting based on the Feed Rate Advance setting.

RESET TRIM

Different size and quality pellet fuel may require adjustment of the "1" feed setting on the Feed Rate Advance bar graph. This is usually a one-time adjustment based on the fuel you are using. The "Reset Trim" button when adjusted will allow for 3 different feed rate settings for the #1 feed setting only. To adjust simply push the "Reset Trim" button while the stove is operating at setting "1" and watch the bar graph.

- When the "1" and "3" lights are illuminated on the bar graph the low feed rate is at its "lowest" setting. (approx. 0.9 pounds per hour)
- When the "1" light is illuminated on the bar graph the low feed rate is at its "normal" setting.
- When the "1" & "4" lights are illuminated on the bar graph the low feed rate is at its "highest" setting.

NOTE: When the stove is set on "1" the "reset trim" values will be shown on the Feed Rate Advance bar graph. For example if the Reset Trim is set to its lowest setting every time the stove is set to low the "1" and "3" lights will be illuminated on the bar graph.

OPERATION



HEAT LEVEL ADVANCE

 This button when pushed will set the pellet feed rate, hence the heat output of your stove. The levels of heat output will incrementally change on the bar graph starting from level "1" to "4".

NOTE: When dropping more than 2 heat level settings (i.e. 4 to 1) push the 'High Fan' button and allow the room air fan to run at that setting for at least 5 minutes to prevent the stove from tripping the high temp thermodisc. If the high temp thermodisc does trip (see "Safety Features" section of this manual).

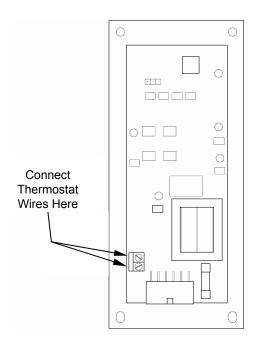
CAUTION:

THE "4" SETTING IS DESIGNED FOR TEMPORARY USE ONLY. IF USED FOR EXTENDED PERIODS, IT CAN SHORTEN THE LIFE EXPECTANCY OF THE UNITS COMPONENTS. AVOID USE AT THIS SETTING FOR MORE THAN ONE HOUR AT A TIME.

OPTIONAL THERMOSTAT

An optional thermostat may help you maintain a constant house temperature automatically. A millivolt thermostat is required. The control panel can be set up two ways to operate your stove in thermostat mode.

On/Off High/Low Manual



THERMOSTAT INSTALLATION

- · A MILLIVOLT THERMOSTAT IS REQUIRED.
- · Unplug stove from power outlet.
- · Remove control board from stove.
- The two thermostat wires connect to the terminal block on the lower left side of the back of the control board.
- Insert wires in the terminal side and tighten the two screws.

MODES

TO SWITCH BETWEEN ANY OF THE THREE MODES, THE STOVE MUST BE SHUT OFF, THE NEW MODE SELECTED AND THE STOVE RESTARTED.

MANUAL MODE

- USE THIS MODE EXCLUSIVELY IF YOU DO NOT CONNECT AN OPTIONAL THERMOSTAT.
- In this mode, the stove will operate only from the control panel as detailed in the "Operation" section of this owner's manual.

HIGH/LOW THERMOSTAT MODE

- USE THIS MODE ONLY IF YOU CONNECT A THERMOSTAT.
- When engaged in this mode, the stove will automatically switch be- tween two settings. When warm enough, it will switch to the #1 or low setting. The room air blower will also slow to its lowest speed.
- The Heat Level Advance setting on the bar graph will stay where it was initially set. When the home cools below the thermostat setting, the stove will switch to the feed rate of the heat level advance setting.

ON/OFF THERMOSTAT MODE

- USE THIS MODE ONLY OF YOU CONNECT A THERMOSTAT
- In this mode, when the home is warm enough, the stove will shut off. The fans will continue to run until the stove cools.
- When the home cools below the thermostat setting, the stove will automatically restart and run at the last feed rate setting.

NOTE: When in "High/Low" or "On/Off" thermostat mode

- Do not operate the stove higher than the #3 setting.
- Set damper control rod approximately 1/4" (7 mm) to 1/2" (13 mm) out. This will vary depending on elevation and weather conditions. Observe stoves operation and adjust damper as necessary.



WARNING:

- DO NOT USE CHEMICALS OR FLUIDS TO START THE FIRE - NEVER USE GASOLINE, GASOLINE-TYPE LANTERN FUEL, KEROSENE, CHARCOAL LIGHTER FLUID, OR SIMILAR LIQUIDS TO START OR "FRESHEN UP" A FIRE IN THIS STOVE. KEEP ALL SUCH LIQUIDS WELL AWAY FROM THE STOVE WHILE IT IS IN USE.
- HOT WHILE IN OPERATION. KEEP CHILDREN, CLOTHING AND FURNITURE AWAY. CONTACT MAY CAUSE SKIN BURNS.

This heater is designed to burn only PFI Premium grade pellets. DO NOT BURN:

- 1. Garbage;
- Lawn clippings or yard waste;
- Materials containing rubber, including tires;
- 4. Materials containing plastic;
- 5. Waste petroleum products, paints or paint thinners, or asphalt products;
- 6. Materials containing asbestos;
- 7. Construction or demolition debris;
- 8. Railroad ties or pressure-treated wood;
- 9. Manure or animal remains;
- Salt water driftwood or other previously salt water saturated materials;
- 11. Unseasoned wood; or
- 12. Paper products, cardboard, plywood, or particleboard. The prohibition against burning these materials does not prohibit the use of fire starters made from paper, cardboard, saw dust, wax and similar substances for the purpose of starting a fire in an affected wood heater.

Burning these materials may result in release of toxic fumes or render the heater ineffective and cause smoke.

PROPER FUEL

ATTENTION:

THIS APPLIANCE IS DESIGNED FOR THE USE OF PELLETIZED FUEL THAT MEET OR EXCEED THE STANDARD SET BY THE PELLET FUEL INSTITUTE (PFI).

Your pellet stove is designed to burn premium hardwood pellets that comply with the Pellet Fuels Institute (PFI)

standard (minimum of 40 lbs density per cubic ft, 1/4" to 5/16" diameter, length no greater than 1.5", not less than 8,200 BTU/lb, moisture under 8% by weight, ash under 1% by weight, and salt under 300 parts per million). Pellets that are soft, contain excessive amounts of loose sawdust, have been, or are wet, will result in reduced performance. Store your pellets in a dry place. DO NOT store the fuel within the installation clearances of the unit or within the space required for refuelling and ash removal. Doing so could result in a house fire. Do not over fire or use volatile fuels or combustibles, doing so may cause a personal and property damage hazards. THIS STOVE IS APPROVED FOR BURNING PELLETIZED WOOD FUEL ONLY! Factory-approved pellets are those 1/4" or 5/16" in diameter and not over 1" long. Longer or thicker pellets sometimes bridge the auger flights, which prevents proper pellet feed. Burning wood in forms other than pellets is not permitted. It will violate the building codes for which the stove has been approved and will void all warranties. The design incorporates automatic feed of the pellet fuel into the fire at a carefully prescribed rate. Any additional fuel introduced by hand will not increase heat output but may seriously impair the stoves performance by generating considerable smoke. Do not burn wet pellets. The stove's performance depends heavily on the quality of your pellet fuel. Avoid pellet brands that display these characteristics:

- Excess Fines "Fines" is a term describing crushed pellets or loose material that looks like sawdust or sand.
 Pellets can be screened before being placed in hopper to remove most fines.
- Binders Some pellets are produced with materials to hold the together, or "bind" them.
- High ash content Poor quality pellets will often create smoke and dirty glass. They will create a need for more frequent maintenance. You will have to empty the burn pot plus vacuum the entire system more often. Poor quality pellets could damage the auger. We cannot accept responsibility for damage due to poor quality pellet.

CAUTION:

- **KEEP FOREIGN OBJECTS OUT OF THE HOPPER.**
- PTHE MOVING PARTS OF THIS STOVE ARE PROPELLED BY HIGH TORQUE ELECTRIC MOTORS. KEEP ALL BODY PARTS AWAY FROM THE AUGER WHILE THE STOVE IS PLUGGED INTO AN ELECTRICAL OUTLET. THESE MOVING PARTS MAY BEGIN TO MOVE AT ANY TIME WHILE THE STOVE IS PLUGGED IN.

OPERATION



PRE-START-UP CHECK

Remove burn pot, making sure it is clean and none of the air holes are plugged. Clean the firebox, and then reinstall burn pot. Clean door glass if necessary (a dry cloth or paper towel is usually sufficient). Never use abrasive cleaners on the glass or door. Check fuel in the hopper, and refill if necessary.

BUILDING A FIRE

Never use a grate or other means of supporting the fuel. Use only the burn pot supplied with this heater. Hopper lid must be closed in order for the unit to feed pellets. During the start-up period:

- Make sure the burn pot is free of pellets.
- · DO NOT open the viewing door.
- The damper may need to be closed during startup.
- DO NOT add pellets to the burn pot by hand.

NOTE: During the first few fires, your stove will emit an odor as the high-temperature paint cures or becomes seasoned to the metal. Maintaining smaller fires will minimize this. Avoid placing items on the stovetop during this period because the paint could be affected. Attempts to achieve heat output rates that exceed heater design specifications can result in permanent damage to the heater.

AUTOMATIC IGNITOR

- 1. Fill hopper and clean burn pot.
- 2. Press "On/Off" button. Make sure green light comes
- 3. The damper should be completely closed or open no more than 1/4 of the way during start-up. This will vary depending on your installation and elevation. Once fire is established adjust for desired flame increasing the amount the damper is open as the heat setting is increased (see "Damper Control").
- 4. Adjust feed rate to desired setting by pressing "Heat Level Advance" button.

DAMPER CONTROL

The damper control rod is necessary due to the varied burn characteristics of individual installations, different pellet brands and pellet feed rates. It allows you to improve the efficiency of your stove. Providing correct combustion air will reduce the frequency of cleaning your glass door and prevent the rapid buildup of creosote inside your stove and chimney. You should adjust the damper based on the fire's appearance. A low, reddish, dirty fire can be improved by pulling the damper out

slightly. A "blow torch" fire can be improved by pushing the damper in a bit. As a general rule, on lower feed rate settings, the damper should be in farther. On higher feed rates, the damper should be more open. Through trial and error, you will find the best setting. Consult your dealer if you need help. NOTE: On "1", damper should be either completely closed or out approximately 1/8" to 1/4" (4 mm to 7 mm). If damper is out too far, it can cause the fire to go out.

OPENING DOOR

CAUTION:

- DO NOT OPERATE YOUR STOVE WITH THE VIEWING DOOR OPEN. THE AUGER WILL NOT FEEDPELLETSUNDERTHESECIRCUMSTANCES AND A SAFETY CONCERN MAY ARISE FROM SPARKS OR FUMES ENTERING THE ROOM.
- THE VIEWING DOOR MUST BE CLOSED AND SEALED DURING OPERATION.

If the door is opened while the stove is in operation it must be closed within 30 seconds or the stove will shut down. If the stove shuts down push the "On/Off" button to re-start your stove. The stove will have to fully shut down and turn off before you will be able to restart the stove.

ROOM AIR FAN

When starting your stove the Room Air Fan will not come on until the stove's heat exchanger warms up. This usually takes about 10 minutes from start-up.

IF STOVE RUNS OUT OF PELLETS

- The fire goes out and the auger motor and blowers will run until the stove cools. This will take 30 to 45 minutes.
- After the stove components stop running the "Power" and the bar graph lights stay on for 10 minutes.
- After the 10 minutes the "3" light on the bar graph will flash and the "Power" light will go off.
- To restart, refill hopper, press "Power" button, and then press "Fuel Feed" button until pellets begin to fall into burnpot.



REFUELLING

CAUTION:

- THE HOPPER AND STOVE TOP WILL BE HOT DURING OPERATION; THEREFORE, YOU SHOULD ALWAYS USE SOME TYPE OF HAND PROTECTION WHEN REFUELING YOUR STOVE.
- DO NOT TOUCH THE HOT SURFACES OF THE STOVE. EDUCATE ALL CHILDREN ON THE DANGERS OF A HIGH-TEMPERATURE STOVE. YOUNG CHILDREN SHOULD BE SUPERVISED WHEN THEY ARE IN THE SAME ROOM AS THE STOVE.
- NEVER PLACE YOUR HAND NEAR THE AUGER WHILE THE STOVE IS IN OPERATION.
- WE RECOMMEND THAT YOU NOT LET THE HOPPER DROP BELOW 1/4 FULL.
- KEEP HOPPER LID CLOSED AT ALL TIMES EXCEPT WHEN REFILLING.
- WARNING: DO NOT ADD PELLETS TO THE BURNPOT BY HAND AT ANY TIME, A DANGEROUS CONDITION COULD RESULT.
- DO NOT OVERFILL HOPPER.

A tool has been provided to help with the following functions:

- a. Stirring pellets in hopper unlike liquids in a tank, pellets do not drain evenly into the auger. Bridging across the opening can occur. Pellets can hang up on the sides of the hopper. Occasionally "stirring" the hopper can help. NOTE: To help prevent bridging of pellets, common wax paper can be rubbed on the sidewalls and bottom of the hopper.
- b. Cleaning heat exchanger tubes (see "Cleaning" section of this manual).
- c. Scrape ashes from burnpot.

WARNING:

ATTEMPTS TO ACHIEVE HEAT OUTPUT RATES THAT EXCEED HEATER DESIGN SPECIFICATIONS CAN RESULT IN PERMANENT DAMAGE TO THE HEATER.

SHUTDOWN PROCEDURE

WARNING:

NEVER SHUT DOWN THIS UNIT BY UNPLUGGING IT FROM THE POWER SOURCE.

Turning your stove off is a matter of pressing the "Power" control panel switch. The red light will go out. The blowers will continue to operate until internal firebox temperatures have fallen to a preset level.

TAMPER WARNING

This wood heater has a manufacturer-set minimum low burn rate that must not be altered. It is against federal regulations to alter this setting or otherwise operate this wood heater in a manner inconsistent with operating instructions in this manual.

SAFETY FEATURES

Your stove is equipped with a high temperature thermodisc. This safety switch has two functions.

- 1. To recognize an overheat situation in the stove and shut down the fuel feed or auger system.
- In case of a malfunctioning convection blower, the high-temperature thermodisc will automatically shut down the auger, preventing the stove from overheating.

NOTE: On some units, once tripped, like a circuit breaker, the reset button will have to be pushed before restarting your stove. On other units the thermodisc has no reset button and will reset itself once the stove has cooled. The manufacturer recommends that you call your dealer if this occurs as this may indicate a more serious problem. A service call may be required.

3. If the combustion blower fails, an air pressure switch will automatically shut down the auger.

NOTE: Opening the stove door for more than 30 seconds during operation will cause enough pressure change to activate the air switch, shutting the fuel feed off. Close the door and press "On/Off" button to continue operation of your stove.

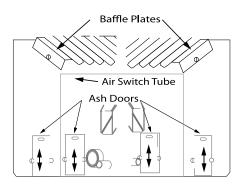
CLEANING

Heat Exchange Tubes – Your stove is designed with a built-in heat exchange tube cleaner. This should be used every two or three days to remove accumulated ash on the tubes, which reduces heat transfer. Insert the handle end (with hole) of the cleaning tool onto the cleaning rod. The cleaner rod is located in the grill above the stove door. Move the cleaner rod back and forth several times to clean the heat exchanger tubes. Be sure to leave tube cleaner at the rear of the stove.

Interior Chambers – Four ash doors and two upper baffles in the firebox of this unit can be removed for periodic cleaning. These doors allow access to the chamber surrounding the firebox.

OPERATION





NOTE: When removing the upper baffles do not remove the screws; just loosen them enough to allow the baffles to be removed. Periodically, you must vacuum ashes from this chamber. In some cases you will need to remove creosote, which can accumulate rapidly under certain conditions. A small wire brush can be used. It is important to remove this creosote because it is highly combustible. INSPECT BEHIND THESE CLEANING PLATES AT LEAST ONCE PER TON OF PELLETS BURNED UNTIL YOU ARE FAMILIAR WITH HOW ASHES AND CREOSOTE ACCUMULATE WITH YOUR OPERATING PRACTICES. Use the small wire brush to also clean the inside of the chamber walls, above the access doors.

CAUTION:

- DO NOT OPERATE YOUR STOVE IF YOU SMELL SMOKE COMING FROM IT. TURN IT OFF, MONITOR IT, AND CALL YOUR DEALER.
- DO NOT OPERATE THE STOVE IF THE FLAME BECOMES DARK AND SOOTY OR IF THE BURNPOT OVERFILLS WITH PELLETS. TURN THE STOVE OFF, PERIODICALLY INSPECT IT, AND CALL YOUR DEALER

CAUTION:

IF THE STOVE IS INSTALLED IN A ROOM WITHOUT AIR CONDITIONING, OR IN AN AREA WHERE DIRECT SUNLIGHT CAN SHINE ON THE UNIT, IT IS POSSIBLE THIS CAN CAUSE THE TEMPERATURE OF THE STOVE TO RISE TO OPERATIONAL LEVELS; ONE OF THE SENSORS COULD THEN MAKE THE STOVE START ON ITS OWN. IT IS RECOMMENDED THAT THE STOVE BE UNPLUGGED WHEN NOT IN USE FOR EXTENDED AMOUNTS OF TIME (I.E. DURING THE SUMMER MONTHS).

MAINTENANCE

NEVER OPERATE THIS PRODUCT WHILE UNATTENDED

CAUTION:

- FAILURE TO CLEAN AND MAINTAIN THIS UNIT AS INDICATED CAN RESULT IN POOR PERFORMANCE, SAFETY HAZARDS, FIRE, AND EVEN DEATH.
- NEVER PERFORM ANY INSPECTIONS, CLEANING, OR MAINTENANCE ON A HOT STOVE.
- DISCONNECT THE POWER CORD BEFORE PERFORMING ANY MAINTENANCE! NOTE: TURNING THE ON/OFF SWITCH TO "OFF" DOES NOT DISCONNECT ALL POWER TO THE ELECTRICAL COMPONENTS OF THE STOVE.
- DO NOT OPERATE STOVE WITH BROKEN GLASS, LEAKAGE OF FLUE GAS MAY RESULT.
- DO NOT ABUSE THE DOOR GLASS BY STRIKING, SLAMMING OR SIMILAR TRAUMA. DO NOT OPERATE THE STOVE WITH THE GLASS REMOVED, CRACKED OR BROKEN.

CREOSOTE FORMATION, INSPECTION, & REMOVAL

CAUTION:

THE EXHAUST SYSTEM SHOULD BE CHECKED MONTHLY DURING THE BURNING SEASON FOR ANY BUILD-UP OF SOOT OR CREOSOTE.

When any wood is burned slowly, it produces tar and other organic vapors, which combine with expelled moisture to form creosote. The creosote vapors condense in the relatively cool chimney flue or a newly started fire or from a slow-burning fire. As a result, creosote residue accumulates on the flue lining. When ignited, this creosote makes an extremely hot fire, which may damage the chimney or even destroy the house. Despite their high efficiency, pellet stoves can accumulate creosote under certain conditions. The chimney connector and chimney should be inspected by a qualified person annually or per ton of pellets to determine if a creosote or fly ash build-



up has occurred. If creosote has accumulated, it should be removed to reduce the risk of a chimney fire. Inspect the system at the stove connection and at the chimney top. Cooler surfaces tend to build creosote deposits quicker, so it is important to check the chimney from the top as well as from the bottom. The creosote should be removed with a brush specifically designed for the type of chimney in use. A qualified chimney sweep can perform this service. It is also recommended that before each heating season the entire system be professionally inspected, cleaned and, if necessary, repaired. To clean the chimney, disconnect the vent from the stove.

FLY ASH

This accumulates in the horizontal portion of an exhaust run. Though non-combustible, it may impede the normal exhaust flow. It should therefore be periodically removed.

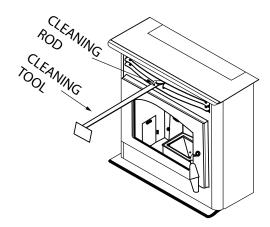
ASH REMOVAL & DISPOSAL

CAUTION:

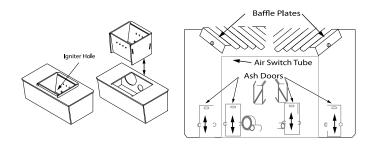
ALLOWTHESTOVETOCOOLBEFOREPERFORMING
ANY MAINTENANCE OR CLEANING. ASHES
MUST BE DISPOSED IN A METAL CONTAINER
WITH A TIGHT FITTING LID. THE CLOSED
CONTAINER OF ASHES SHOULD BE PLACED ON
A NON-COMBUSTIBLE SURFACE OR ON THE
GROUND, WELL AWAY FROM ALL COMBUSTIBLE
MATERIALS, PENDING FINAL DISPOSAL.

Remove the ashes periodically to avoid unnecessary ash build up. Remove ashes when unit has cooled. Ashes should be placed in a metal container with a tight fitting lid. The closed container of ashes should be placed on a noncombustible floor or on the ground, well away from all combustible materials, pending final disposal. If the ashes are disposed of by burial in soil or otherwise locally dispersed, they should be retained in the closed container until all embers have been thoroughly cooled. The container shall not be used for other trash or waste disposal. If combined with combustible substances, ashes and embers may ignite. Ash removal is as follows:

- 1. Make sure fire is out and firebox is cool.
- 2. Clean heat exchanger tubes (see "Cleaning" section of this manual).



3. Remove the burn pots inner section by grasping it and pulling straight up.



- 4. Empty ashes from the inner section and scrape with cleaning tool; make sure holes are not plugged.
- 5. Vacuum to remove ashes from the burn chamber interior and the burnpot shell.
- 6. Dispose of ashes properly (see "Ash Removal" section of this manual).
- 7. Replace inner section into burnpot; make sure it is level and pushed all the way back down and that the igniter hole is to the rear when it is reinstalled.
- 8. Make sure the burnpot is level and pushed all the way in, if the collar on the burnpot attached to the fresh air tube is not pushed back to meet the firebox wall, the automatic igniter will not work properly.

SMOKE AND CO MONITORS

Burning wood naturally produces smoke and carbon monoxide(CO) emissions. CO is a poisonous gas when exposed to elevated concentrations for extended periods of time. While the modern combustion systems in heaters drastically reduce the amount of CO emitted out the chimney, exposure to the gases in closed or confined areas can be dangerous. Make sure your stove gaskets and chimney joints are in good working order and sealing properly to ensure unintended exposure. It is recommended that you use both smoke and CO monitors in areas having the potential to generate CO.



CHECK & CLEAN THE HOPPER

Check the hopper periodically to determine if there is any sawdust (fines) that is building up in the feed system or pellets that are sticking to the hopper surface. Clean as needed.

DOOR & GLASS GASKETS

Inspect the main door and glass window gaskets periodically. The main door may need to be removed to have frayed, broken, or compacted gaskets replaced by your authorized dealer. This unit's door uses a 3/4" diameter rope gasket.

BLOWERS

DANGER: RISK OF ELECTRIC SHOCK. DISCONNECT POWER BEFORE SERVICING UNIT.

Clean the air holes on the motors of both the exhaust and distribution blowers annually. Remove the exhaust blower from the exhaust duct and clean out the internal fan blades as part of your fall start-up. If you have indoor pets your power motors should be inspected monthly to make sure they are free of animal hair build up. Animal hair build up in blowers can result in poor performance or unforeseen safety hazards.

REMOVAL AND REPLACEMENT OF BROKEN DOOR GLASS

While wearing leather gloves (or any other gloves suitable for handling broken glass), carefully remove any loose pieces of glass from the door frame. Dispose of all broken glass properly. Return the damaged door to your dealer for repair or replacement. Neither the appliance owner nor any other unauthorized person(s) should replace the door glass. An authorized dealer must perform all repairs involving door glass.

FALL START UP

Prior to starting the first fire of the heating season, check the outside area around the exhaust and air intake systems for obstructions. Clean and remove any fly ash from the exhaust venting system. Clean any screens on the exhaust system and on the outside air intake pipe. Turn all of the controls on and make sure that they are working properly. This is also a good time to give the entire stove a good cleaning throughout.

SPRING SHUTDOWN

After the last burn in the spring, remove any remaining pellets from the hopper and the auger feed system. Scoop out the pellets and then run the auger until the hopper is empty and pellets stop flowing (this can be done by pressing the "ON" button with the viewing door open). Vacuum out the hopper. Thoroughly clean the burn pot, and firebox. It may be desirable to spray the inside of the cleaned hopper with an aerosol silicone spray if your stove is in a high humidity area. The exhaust system should be thoroughly cleaned.

MAINTENANCE SCHEDULE

Use the following as a guide under average use conditions. Gaskets around door and door glass should be inspected and repaired or replaced when necessary.

	Daily	Weekly	Monthly or as needed
Burn Pot	Stirred	Empty	
Combustion Chamber		Brushed	
Ashes		Check	Empty
Interior Chambers			Vacuumed
Combustion Blower Blades			Vacuumed / Brushed
Convection Blower Impeller			Vacuumed / Brushed
Vent System			Cleaned
Gaskets			Inspected
Glass	Wiped	Cleaned	
Hopper (end of season)			Empty & Vacuumed

CAUTION:

THIS WOOD **HEATER NEEDS PERIODIC INSPECTION** AND **REPAIR PROPER FOR** OPERATION. IT IS **AGAINST FEDERAL** REGULATIONS TO OPERATE THIS WOOD HEATER IN A MANNER INCONSISTENT WITH OPERATING INSTRUCTIONS IN THIS MANUAL.

When your stove acts out of the ordinary, the first reaction is to call for help. This guide may save time and money by enabling you to solve simple problems yourself. Problems encountered are often the result of only five factors: 1) poor fuel; 2) poor operation or maintenance; 3) poor installation; 4) component failure; 5) factory defect. You can usually solve those problems related to 1 and 2. Your dealer can solve problems relating to 3, 4 and 5. Refer to diagrams on page 20 to help locate indicated parts. For the sake of troubleshooting and using this guide to assist you, you should look at your heat level setting to see which light is flashing.

** CAUTION - UNPLUG THE STOVE FROM ALL POWER PRIOR TO ATTEMPTING TO SERVICE THE UNIT! **

STOVE SHUTS OFF AND THE #2 LIGHT FLASHES		
Possible Causes:	Possible Remedies:	
Airflow switch hose or stove attachment pipes for hose are blocked.	Unhook air hose from the air switch and blow through it. If air flows freely, the hose and tubes are fine. If air will not flow through the hose, use a wire coat hanger to clear the blockage.	
The air inlet, burnpot, interior combustion air chambers, combustion blower, or exhaust pipe are blocked with ash or foreign material.	Follow all clearing procedures in the maintenance section of the owner's manual.	
The firebox is not properly sealed.	Make sure the door is closed and that the gasket is in good shape. If the ash door has a latch, make sure the ash door is properly latched and the gasket is sealing good. If the stove has just a small hole for the ashes to fall through under the burnpot, make sure the slider plate is in place to seal off the firebox floor.	
Vent pipe is incorrectly installed.	Check to make sure vent pipe installation meets criteria in owner's manual.	
The airflow switch wire connections are bad.	Check the connectors that attach the gray wires to the air switch.	
The gray wires are pulled loose at the Molex connector on the wiring harness.	Check to see if the gray wires are loose at the Molex connector.	
Combustion blower failure	With the stove on, check to see if the combustion blower is running. If it is not, you will need to check for power going to the combustion blower. It should be a full current. If there is power, the blower is bad. If there is not, see #8.	
Control board not sending power to combustion blower.	If there is no current going to the combustion blower, check all wire connections. If all wires are properly connected, you have a bad control board.	
Control board not sending power to air switch.	There should be a 5-volt current (approximately) going to the air switch after the stove has been on for 30 seconds.	
Air switch has failed (very rare).	To test air switch, you will need to disconnect the air hose from the body of the stove. With the other end still attached to the air switch, very gently suck on the loose end of the hose (you may want to remove the hose entirely off the stove and the air switch first and make sure it is clear). If you hear a click, the air switch is working. BE CAREFUL! TOO MUCH VACUUM CAN DAMAGE THE AIR SWITCH.	



STOVE SHUTS OFF AND THE #3 LIGHT F	LASHES
Possible Causes:	Possible Remedies: (Unplug stove first when possible)
The hopper is out of pellets.	Refill the hopper
The air damper is too far open for a low feed setting.	If burning on the low setting, you may need to close the damper all the way (push the knob in so it touches the side of the stove).
The burnpot is not pushed completely to the rear of the firebox.	Make sure that the air intake collar on the burnpot is touching the rear wall of the firebox.
The burnpot holes are blocked.	Remove the burnpot and thoroughly clean it.
The air inlet, the interior chambers, or exhaust system has a partial blockage.	Follow all cleaning procedures in the maintenance section of the owner's manual.
The hopper safety switch has failed or hopper is open.	When operating the unit, be sure the hopper lid is closed so that the hopper safety switch will activate. Check the wires leading from the hopper safety switch to the control panel and auger motor for secure connections. Use a continuity tester to test the hopper safety switch, replace if necessary.
The auger is jammed.	Start emptying the hopper. Then remove the auger motor by removing the auger pin. Remove the auger shaft. Gently lift the auger shaft straight up so that the end of the auger shaft comes up out of the bottom auger bushing. Next, remove the two nuts that hold the top auger biscuit in. Then rotate the bottom end of the auger shaft up towards you until you can lift the shaft out of the stove. After you have removed the shaft, inspect it for bent flights, burrs, or broken welds. Remove any foreign material that might have caused the jam. Also, check the auger tube for signs of damage such as burrs, rough spots, or grooves cut into the metal that could have caused a jam.
The auger motor has failed.	Remove the auger motor from the auger shaft and try to run the unit. If the motor will turn, the shaft is jammed on something. If the motor will not turn, the motor is bad.
The Proof of Fire (POF) thermodisc has malfunctioned.	Temporarily bypass the POF thermodisc by disconnecting the two brown wires and connecting them with a short piece of wire. Then plug the stove back in. If the stove comes on and works, you need to replace the POF thermodisc. This is for testing only. DO NOT LEAVE THE THERMODISC BYPASSED. Your blowers will never shut off and if the fire went out, the auger will continue to feed pellets until the hopper is empty if you leave the POF thermodisc bypassed.
The high limit thermodisc has tripped or is defective	Wait for the stove to cool for about 30-45 minutes. It should now function normally. If not, use the owner's manual to locate the high limit thermodisc. To test if the thermodisc is bad, you can bypass it as described previously for the POF thermodisc.
The fuse on the control board has blown.	Remove the control board. On the back, there is one fuse. If it appears to be bad, replace it with a 5 Amp 125 Volt fuse. Plug the stove back in and try to run the unit.
The control board is not sending power to the POF thermodisc or other auger system components.	There should be a 5-volt (approximately) current going to the POF thermodisc after the stove has been on for 10 minutes.



STOVE FEEDS PELLETS, BUT WILL NOT IGNITE		
Possible Causes:	Possible Remedies:	
Air damper open too far for ignition.	Push the air damper in closer to the side of the stove for start-up. In some situations, it may be necessary to have the damper completely closed for ignition to take place. After there is a flame, the damper can then be adjusted for the desired feed setting.	
Blockage in igniter tube or inlet for igniter tube.	Find the igniter housing on the backside of the firewall. The air intake hole is a small hole located on the bottom side of the housing. Make sure it is clear. Also, look from the front of the stove to make sure there is not any debris around the igniter element inside of the igniter housing.	
The burnpot is not pushed completely to the rear of the firebox.	Make sure that the air intake collar on the burnpot is touching the rear wall of the firebox.	
Bad igniter element.	Put power directly to the igniter element. Watch the tip of the igniter from the front of the stove. After about 2 minutes, the tip should glow. If it does not, the element is bad.	
The control board is not sending power to the igniter.	Check the voltage going to the igniter during startup. It should be a full current. If the voltage is lower than full current, check the wiring. If the wiring checks out good, the board is bad.	

SMOKE SMELL COMING BACK INTO THE HOME		
Possible Causes:	Possible Remedies:	
There is a leak in the vent pipe system.	Inspect all vent pipe connections. Make sure they are sealed with RTV silicone that has a temperature rating of 500°F or higher. Also, seal joints with UL-181-AP foil tape. Also, make sure the square to round adapter piece on the combustion blower has been properly sealed with the same RTV.	
The gasket on the combustion blower has gone bad.	Inspect both gaskets on the combustion blower to make sure they are in good shape.	

CONVECTION BLOWER SHUTS OFF AND COMES BACK ON		
Possible Causes:	Possible Remedies:	
The convection blower is overheating and tripping the internal temperature shut-off.		
Circuit board malfunction.	Test the current going to the convection blower. If there is power being sent to the blower when it is shut off, the control board is fine. If there is NOT power being sent to the blower when it shuts off during operation, then you have a bad control board.	



STOVE WILL NOT FEED PELLETS, BUT FUEL FEED LIGHT COMES ON AS DESIGNED		
Possible Causes:	Possible Remedies:	
Fuse on control board blew.	Remove the control board. On the back, there is one fuse. If it appears to be bad, replace it with a 5 Amp 125 Volt fuse. Plug the stove back in and try to run the unit.	
High limit switch has tripped or is defective.	Wait for the stove to cool for about 30-45 minutes. It should now function normally. If not, use the owner's manual to locate the high limit thermodisc. To test if the thermodisc is bad, you can bypass it as described previously for the POF thermodisc.	
Bad auger motor.	Remove the auger motor from the auger shaft and try to run the unit. If the motor will turn, the shaft is jammed on something. If the motor will not turn, the motor is bad.	
Auger jam	Start by emptying the hopper. Then remove the auger motor by removing the auger pin. Remove the auger shaft inspection plate in the hopper so that you see the auger shaft. Gently lift the auger shaft straight up so that the end of the auger shaft comes up out of the bottom auger bushing. Next, remove the two nuts that hold the top auger biscuit in. Then rotate the bottom end of the auger shaft up towards you until you can lift the shaft out of the stove. After you have removed the shaft, inspect it for bent flights, burrs, or broken welds. Remove any foreign material that might have caused the jam. Also, check the auger tube for signs of damage such as burrs, rough spots, or grooves cut into the metal that could have caused a jam.	
Loose wire or connector	Check all wires and connectors that connect to the auger motor, high limit switch, and the Molex connector.	
Bad control board	If the fuse is good, the wires and connectors check out good, and the high limit switch did not trip, test fir power going to the auger motor. If there is not a full current going to the auger motor when the fuel feed light is on, you have a bad control board.	



GLASS "SOOTS" UP AT A VERY FAST RATE FLAME IS LAZY, DARK AND HAS BLACK TIPS AFTER STOVE HAS BEEN ON FOR A WHILE, THE BURNPOT OVERFILLS		
Possible Cause:	Possible Remedies:	
Stove or vent pipe is dirty, which restricts airflow through the burnpot.	Follow all cleaning procedure in the maintenance section of the owner's manual.	
Vent pipe installed improperly.	Check to make sure the vent pipe has been installed according to the criteria in the owner's manual.	
Air damper is set too far in (closed) for a higher setting.	Put the damper knob farther out away from the side of the stove and try not to burn the unit again.	
Burnpot holes are blocked.	Remove the burnpot and thoroughly clean it.	
Air damper is broken.	Visually inspect the damper assembly. Make sure the damper plate is attached to the damper rod. When the damper rod is moved, the plate should move with it.	
Blockage in air intake pipe.	Visually inspect the air intake pipe that leads into the burnpot for foreign material.	
Circuit board malfunction.	Time the fuel feed light at each setting (after the stove has completed the startup cycle). Make sure the times match the auger timing chart. If the auger motor runs constantly, the board is bad.	
Combustion blower is not spinning fast enough.	Test the RPM on the blower after the blades have been cleaned. The RPM should be approximately 3000RPM.	
Bad Pellets (Applies to "GLASS 'SOOTS' UP AT A VERY FAST RATE" only.	The brand of pellets or the batch of pellets that are being used may be of poor quality. If possible, try a different brand of pellets. You might also want to try a brand that is made from a different type of wood (softwood vs. hardwood). Different woods have different characteristics when being burned.	
The trim setting on the low feed rate is too low. (Applies to "GLASS 'SOOTS' UP AT A VERY FAST RATE" only.	Use the "Reset Trim" button to increase the low feed rate setting. If the "1" & "3" lights are on, the stove is currently on the lowest setting. If only the "1" light is on, the stove is in the default (medium) setting. If the "1" & "4" lights are on, the stove is in the high trim setting for the low feed rate. If the stove is being burned on one of the two lower settings, advance to the next trim setting and try burning the stove.	



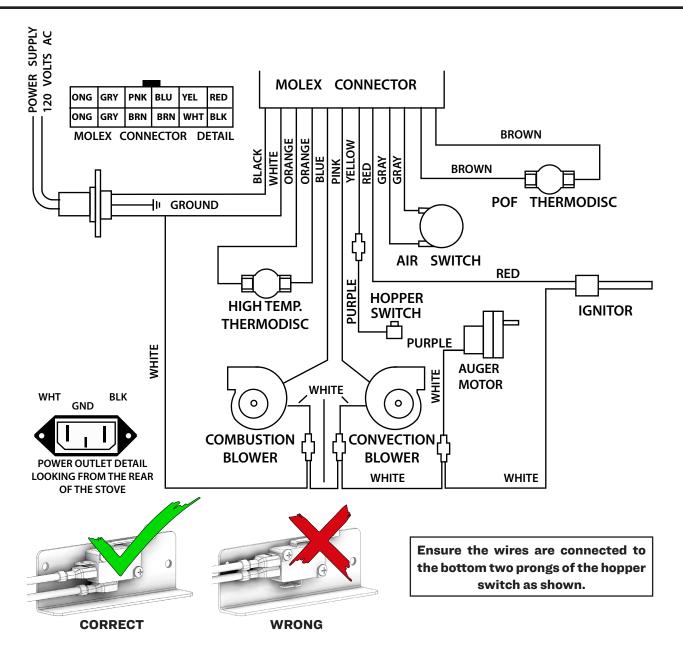
HIGH LIMIT SWITCH KEEPS TRIPPING	
Possible Causes:	Possible Remedies:
The convection blower is overheating and tripping the internal temperature shut-off.	Clean any dust off the windings and fan blades. If oiling the blower does not help, the blower may be bad
The stove is being left on the highest setting for extend periods of time.	The highest level setting is designated for use over short periods of time. Burning the stove on the highest setting for longer that 1-2 hours could lead to potential overheating situations.
Fuel other than wood pellets is being burned in the stove.	US Stove pellet stoves are designed and tested to use wood pellets. Check for signs of fuel other than wood pellets. No other type of fuel have been approved for US Stove pellet stoves. If there are signs of other types of fuel being used, stop using them immediately.
Power surge or brown out situation.	A power surge, spike, or voltage drop could cause the high limit switch to trip. Check to see if a surge protector is being used on the stove. If not, recommend one to the consumer.
High limit switch is malfunctioning.	If the other items checked out okay, replace the high limit switch.

DIGITAL CIRCUIT BOARD TIMING RATES		
Heat Level Setting		
1 & 3	1.4 seconds	
1	2 seconds	
1 & 4	2.5 seconds	
2	4 seconds	
3	7 seconds	
4	9 seconds	
5	12 seconds	
Total Cycle Time	14.5 seconds	

SMOKE SMELL OR SOOT BUILD-UP

Because it is a wood-burning device, this stove may emit a faint wood-burning odor. If this increases beyond normal or is you notice an unusual soot buildup on walls or furniture, check your exhaust system carefully for leaks. All joints should be properly sealed. Also, clean your stove following instructions in "MAINTENANCE." If problem persists, contact your dealer.





HOW TO ORDER REPAIR PARTS

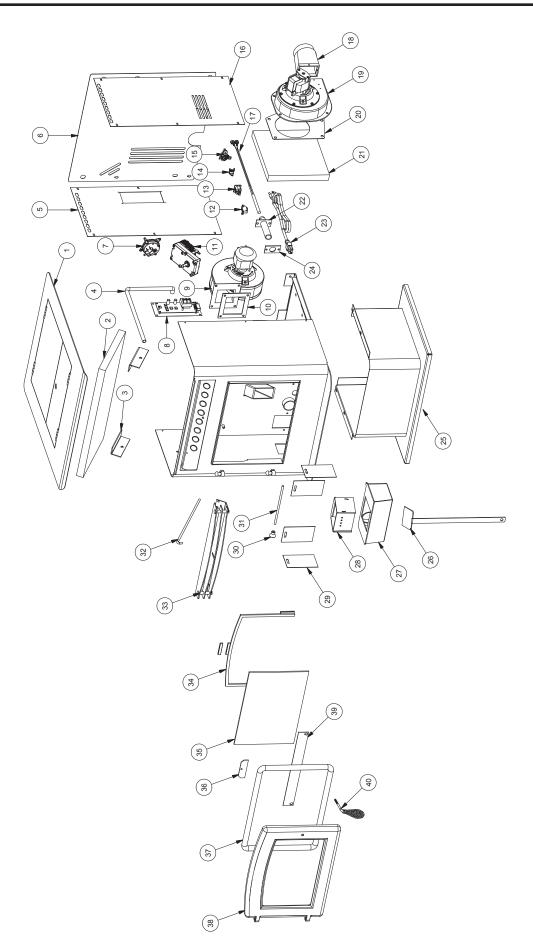
For Parts Assistance Call: 800-750-2723 Ext 5051 or Email: parts@usstove.com

The information in this owner's manual is specific to your unit. When ordering replacement parts the information in this manual will help to ensure the correct items are ordered. Before contacting customer service write down the model number and the serial number of this unit. That information can be found on the certification label attached to the back of the unit. Other information that may be needed would be the part number and part description of the item(s) in question. Part numbers and descriptions can be found in the "Repair Parts" section of this manual. Once this information has been gathered you can contact customer service by phone 1-800-750-2723 Ext 5051 or Email parts@usstove.com.

Model Information		
Model Number		
Serial Number		

REPLACEMENT PARTS







REPLACEMENT PARTS

Key	Part #	Description	Qty
1	610054	Top Plate Assembly	1
2	88217	Top Insulation	1
3	27777	Exhaust Diverter	2
4	891121	Pressure Switch Tubing	1
5	27033	PSS FS Side Sheet Left	1
6	27035	FS Rear Sheet	1
7	80549	Pressure Switch	1
8	80684	Circuit Board / Control Panel	1
9	80647	Blower, Distribution	1
10	88205	Gasket Convection Blower	1
11	80642	Auger Motor	1
12	80491	Microswitch	1
13	80462	Receptacle, 3 Prong	1
14	80610	Thermodisc, Surf Mt, Low Limit Pof	1
15	80683	Thermodisc, Surface Mount, 300°	1
16	27034	FS Side Sheet Right	1
17	80607	Ignitor Cartridge	1
18	40494	Transition, Blower	1
19	80641	Blower, Exhaust	1
20	88100	Gasket, Exhaust Blower	1
21	88208	Blower Blanket	1
22	69969	Igniter Housing Assembly	1

23	80461	Power Supply Cord	1		
24	88202	Igniter Housing Gasket	1		
25	610058	Pedestal Assembly	1		
26	25589	Poker, Burnpot	1		
27	69964	Weldment, Burnpot Housing	1		
28	69965	Weldment, Burnpot	1		
29	26799	Ash Door	4		
30	891987	Plastic Knob	1		
31	86848	Damper Rod	1		
32	86758	Tube Cleaning Rod	1		
33	610059	Louver Assembly	1		
34	88174	Gasket - Flat, Glass (3/16T X 3/8W)	2.5ft		
35	892365	Door Glass	1		
36	26312	Glass Clamp, Side	1		
37	88082	3/4 Rope Gasket	3.8ft		
38	40625	Cast Door	1		
39	26904	Door Air Wash	1		
40	86755	Door Handle	1		
41	892002	Spring Handle, Brass, (.375)	1		

To order parts:

Call 1-800-750-2723 Ext 5051 or

Email to: parts@usstove.com

IN ORDER TO MAINTAIN WARRANTY, COMPONENTS MUST BE REPLACED USING ORIGINAL MANUFACTURERS PARTS PURCHASED THROUGH YOUR DEALER OR DIRECTLY FROM THE APPLIANCE MANUFACTURER. USE OF THIRD PARTY COMPONENTS WILL VOID THE WARRANTY.

SERVICE RECORD



It is recommended that your heating system is serviced regularly and that the appropriate Service Interval Record is completed.

SERVICE PROVIDER

Service 01	Date:	_ Service 02	Date:
Engineer Name:		Engineer Name:	
License No.:		License No.:	
Company:		Company:	
Telephone No.:		Telephone No.:	
Stove Inspected:	Chimney Swept:	Stove Inspected:	Chimney Swept:
Items Replaced:		Items Replaced:	
Service 03	Date:	_ Service 04	Date:
Engineer Name:		Engineer Name:	
License No.:		License No.:	
Company:		Company:	
Telephone No.:		Telephone No.:	
Stove Inspected:	Chimney Swept:	Stove Inspected:	Chimney Swept:
Items Replaced:		Items Replaced:	
Service 05	Data	Service 06	Data
			Date:
		11	
	Chimney Swept:	Stove Inspected:	
•	Omminey owept.	11	Omminey ewept.
			D :
Service 07	Date:	_ Service 08	Date:
	Date:		Date:

Company:_____

Stove Inspected: Chimney Swept:

Items Replaced: _____

Telephone No.: ____

Company:_____

Items Replaced:

Stove Inspected: Chimney Swept:

Telephone No.: _____

NOTES

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NOTES





:NOITN3TTA

- UN DÉTECTEUR DE FUMÉE FONCTIONNEL DOIT ÊTRE INSTALLÉ DANS LA PIÈCE OÙ SE TROUVE LE POÊLE.
- INSTALLEZ UN DÉTECTEUR DE FUMÉE À CHAQUE ÉTAGE DE VOTRE MAISON; EN CAS D'INCENDIE ACCIDENTEL DÛ À N'IMPORTE QUELLE CAUSE, CE DISPOSITIF PEUT LAISSER LE TEMPS DE S'ÉCHAPPER.
- LE DÉTECTEUR DE FUMÉE DOIT ÊTRE INSTALLÉ À DU MOINS 15 PIEDS (4,57 M) DE L'APPAREIL AFIN D'ÉVITER QU'IL NE SE DÉCLENCHE INUTILEMENT LORS DU RECHARGEMENT DU POÊLE.

STTENTION:

- L'UTILISATION D'AIR EXTÉRIEUR N'EST PAS NÉCESSAIRE POUR CET APPAREIL.
- NE DÉBRANCHEZ PAS LE POÊLE SI VOUS SOUPÇONNEZ UN DYSFONCTIONNEMENT. PLACEZ LE CONTACTEUR ON/OFF SUR « OFF » PUIS PRENEZ CONTACT AVEC LE CONCESSIONNAIRE.
- LE POÈLE NE FONCTIONNE PAS PENDANT LES COUPURES DE COURANT. EN CAS DE PANNE DE DU POÈLE ET OUVREZ UNE FENÊTRE SI LA FUMÉE SE RÉPAND DANS LA PIÈCE.
- N'OBSTRUEZ JAMAIS LA CIRCULATION DE L'AIR DES GRILLES D'AÉRATION OUVERTES DE L'APPAREIL.

We recommend that our woodburning hearth products be installed and serviced by professionals who are certified in the U.S. by the National Fireplace Institute® (NFI) as INFI Woodburning Specialists or who are NFI Woodburning Specialists or who are certified in Canada by

Wood Energy Technical Training



certified in Canada by Wood Energy Technical Training (WETT).

US Stove recommande fortement que votre poêle soit installé par un technicien qualifié NFI (US) ou WETT (Canada). Pour trouver l'installateur qualifié le plus proche, accédez à:

https://nficertified.org,

https://www.wettinc.ca/

ИОІТАЯАЧЭЯЧ

L'emballage d'usine doit être enlevé, et un travail d'assemblage mineur est nécessaire avant l'installation. Un accès à l'arrière du poêle est nécessaire. Il faut déballer et installer la carte de circuit/panneau de commandes dans le solin de côté sur l'insert, ou le panneau latéral sur le poêle autonome (Voyez les instructions d'installation fournies avec la carte de circuit). REMARQUE : Normalement c'est votre revendeur qui doit exécuter ces étapes.

AVIS DE SÉCURITÉ

- SI CE POÈLE N'EST PAS INSTALLÉ CORRECTEMENT, UN INCENDIE PEUT EN RÉSULTER. POUR RÉDUIRE LES RISQUES D'INCENDIE, SUIVEZ LES INSTRUCTIONS D'INSTALLATION.
- ADRESSEZ-VOUS AUX AUTORITÉS LOCALES

 DE L'URBANISME POUR OBTENIR UN PERMIS

 ET DES RENSEIGNEMENTS SUR TOUTE AUTRE
 RESTRICTION À L'INSTALLATION ET SUR LES

 EXIGENCES D'INSPECTION DANS VOTRE RÉGION.
- NE PLACEZ AUCUN VÊTEMENT OU AUTRE OBJET INFLAMMABLE SUR OU PRÈS DU POÊLE.
- N'UTILISEZ JAMAIS D'ESSENCE, DE COMBUSTIBLE À LANTERNE DE TYPE ESSENCE, DE KÉROSÈNE, D'ESSENCE D'ALLUME-FEU OU D'AUTRES LIQUIDES SIMILAIRES POUR ALLUMER OU RAVIVER LE FEU DANS CE POÊLE. GARDEZ TOUS CES LIQUIDES ÉLOIGNÉS DU POÊLE LORSQU'IL EST EN MARCHE.
- LE SYSTÈME D'ÉCHAPPEMENT DOIT ÊTRE COMPLÈTEMENT ÉTANCHE ET CORRECTEMENT INSTALLÉ. LES JOINTS D'ÉVENT À GRANULÉS DOIVENT ÊTRE SCELLÉS AVEC DU SCELLANT AU SILICONE RTV 500° F (260° C) ET AVEC LE RUBAN ALU UL-181-AP.
- CET APPAREIL EST UN APPAREIL DE CHAUFFAGE À DES CONDUITS DE DISTRIBUTION D'AIR. CE N'EST PAS UN FOURNEAU.
- INSTALLER L'ÉVENT AUX DÉGAGEMENTS SPÉCIFIÉS PAR LE FABRICANT DE L'ÉVENT.
- N'INSTALLEZ PAS DE REGISTRE DE TIRAGE SUR LE SYSTÈME D'ÉVACUATION DE CET APPAREIL.
- CE POÊLE DOIT ÊTRE RÉGULIÈREMENT ENTRETIEN ET NETTOYÉ (VOIR LA SECTION « ENTRETIEN »). LE DÉFAUT D'ENTRETIEN DU POÊLE PEUT ENTRAÎNER UN FONCTIONNEMENT INAPPROPRIÉ ET DANGEREUX.
- UN DISJONCTEUR DOIT ÊTRE INSTALLÉ. CET APPAREIL DOIT ÊTRE BRANCHÉ SUR UNE PRISE MURALE AVEC TERRE DE 120 V, 60 Z. N'UTILISEZ PAS D'ADAPTATEUR DE PRISE ET NE COUPEZ PAS ÉLECTRIQUE SOUS, DEVANT OU SUR LE POÊLE. NE FRITES PAS COURIR LE CORDON ÉLECTRIQUE DANS FAITES PAS COURIR LE CORDON ÉLECTRIQUE DANS FAITES PAS COURIR LE CORDON ÉLECTRIQUE DANS FOUS DE PASSAGE ET NE LE COINCEZ PAS SOUS LES MEUBLES.

:ИОІТИЭТТА

ATTENTION: LA COMBUSTION DU COMBUSTIBLE GÉNÈRE DU MONOXYDE DE CARBONE QUI PEUT S'AVÉRER DANGEREUX POUR LA SANTÉ EN L'ABSENCE D'UNE VENTILATION APPROPRIÉE.



LISTE DE CONTRÔLE D'INSTALLATION

nficertified.org/public/find-an-nfi-pro/ Votre poêle à bois ne doit être installé que par un installateur qualifié. Un installateur qualifié NFI est disponible à l'adresse www.

SERVICE CLIENTS

1-800-750-2723 poste 5050

Texte au 423-301-5624

E-mail à: customerservice@usstove.com

LISTE DE CONTRÔLE DE MISE EN SERVICE

référence future. Cette liste de contrôle doit être remplie intégralement par la personne qualifiée qui installe cet appareil. Conservez cette page pour

garantie. Le fait de ne pas installer et mettre en service selon les instructions du fabricant et de remplir cette liste de contrôle annulera la

S'il te plaît imprime

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ІИТВО**D**ИСТІОИ



Ce manuel décrit l'installation et le fonctionnement du chauffage au bois, Golden Eagle, 5040. Ce chauffage respecte les limites d'émission 2020 de bois en caisson de la U.S. Environmental Protection Agency pour les chauffages au bois solide après le 15 mai 2020. Sous les conditions spécifiques du test, ce chauffage a démontré un taux de chauffage de 4 814 à 32 788 Btu/het 0,49 g/h et 63% d'efficacité.

Installations approuvées	Maison mobile, alcôve, maison traditionnelle
Durée de combustion	1 à 4,5 lbs. (0,45-2,05 kg) par heure
1 900903080	Jusqu'à 20,4 kg (Cela peut beaucoup varier selon le calibre du granulé, sa longueur et son diamètre)
Taille de conduit de cheminée	(mo Of uo 3,7) oq 4 uo oq 8
sbəiq	13 lbs. (5,9 kg)
Piédestal	40 lps. (18,1 kg)
sbio9	185 lbs. (83,9 kg)
Profondeur	(mm 0f9) oq 4S
Hauteur	28-1√2 po (724 mm) (avec pieds ou piédestal)
гулgenr	21-1\2 po (546 mm)
SPÉCIFICATIONS	

AVERTISSEMENT:

IL EST CONTRAIRE À LA RÉGLEMENTATION FÉDÉRALE D'UTILISER CE POÊLE À BOIS D'UNE MANIÈRE INCOMPATIBLE AVEC LES INSTRUCTIONS D'UTILISATION DU MANUEL DU PROPRIÉTAIRE.

Pour le service client, veuillez appeler: 1-800-750-2723 poste 5050 ou;

Texte au 423-301-5624 ou; Écrivez-nous à:

customerservice@usstove.com

Remarque: enregistrez votre produit en ligne sur www.usstove.com ou téléchargez l'application est gratuite dès aujourd'hui. Cette application est disponible uniquement sur l'App Store pour iPhone et iPad. Rechercher US Stove. Conservez votre reçu avec vos dossiers pour toute réclamation.



Manuel d'instructions et d'utilisation du propriétaire





Numéro De Modèle:

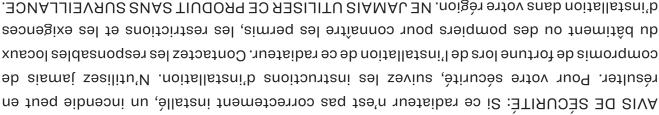
2040

Numéro du rapport F21-687

ULC-S627-00-REV1 Certifié à ASTM E1509-12 (2017),

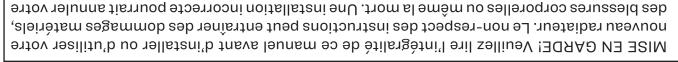
* Toutes les images de ce manuel sont à des fins d'illustration uniquement. Le produit réel peut varier.

Conservez ces instructions dans un endroit sûr pour référence ultérieure.





d'installation dans votre région. NE JAMAIS UTILISER CE PRODUIT SANS SURVEILLANCE. du bâtiment ou des pompiers pour connaître les permis, les restrictions et les exigences compromis de fortune lors de l'installation de ce radiateur. Contactez les responsables locaux





garantie!

AVERTISSEMENT SUR LA PROPOSITION 65 DE LA

CALIFORNIE:

visitez www.P65warnings.ca.gov d'autres troubles de la reproduction. Pour plus d'informations, pour provoquer le cancer, des anomalies congénitales et / ou le monoxyde de carbone, qui est connu dans l'Etat de Californie Ce produit peut vous exposer à des produits chimiques, y compris

DE Γ'ΕΝΛΙΚΟΝΝΕΜΕΝΤ AGENCE AMÉRICAINE DE PROTECTION

de particules 2020. Certifié conforme aux normes d'émissions

CE MANUEL EST SUJET À MODIFICATION SANS PRÉAVIS.