

EMPIRE WOOD INSERTS

Archway Series



EMPIRE
STOVE

Effortless Heat

Empire Stove products are the simplest to use, thanks to the one-lever air control. This allows for effortless control of your fire from a roaring blaze to a slow burn. The included blower circulates heated air back into the living space. Your glass window will stay clean with the integrated air wash system which uses hot air to clear debris from the glass.



KEY FEATURES



AIR WASH SYSTEM

Hot air circulates through the stove and keeps dirt and debris from building up on the glass, maintaining clear view of the fire.



DOOR LATCH

The heavy duty door latch ensures your door seals tight every time for an efficient burn



BLOWER

The included blower circulates heated air back into the living space instead of up your chimney



SIMPLE CONTROL

Easy to use one-lever control adjusts the burn rate to optimize burn times



Built to Last

Constructed with thick, 5/16-inch steel, Empire Stove products are built to last. Firebricks line the inside of the firebox for heat insulation and durability. The high heat ceramic baffle ensures optimal performance no matter how high the temperature rises. Our limited lifetime warranty provides protection, giving you peace of mind for years to come.

KEY FEATURES



DURABLE STEEL

5/16" thick steel top allows for extended heat radiation and adds lasting durability



HIGH HEAT BAFFLE

The high heat ceramic baffle is made of high quality ceramic that won't deteriorate



CERAMIC GLASS

High temperature ceramic glass stands up to the changing temperatures inside the firebox



FIREBRICK LINED

High-density firebricks line the interior of the firebox, allowing for closer clearances and more heat distribution into the room

Why inserts?

Not getting enough heat out of your fireplace? The majority of heat produced by a traditional fireplace is lost through the chimney instead of heating your home. Fireplace inserts install directly into an existing masonry fireplace and keep more of the heat produced in your home. The Archway Insert comes standard with a blower that circulates room air around the firebox and into the room. Adjust the heat output effortlessly with the simple one-lever control.

By installing an Archway insert into your existing wood fireplace you can easily heat your home while still enjoying the ambiance of a natural wood burning fire.

BEFORE



AFTER





ARCHWAY 1700

Meets EPA 2020 Standard.

The **Archway 1700** is perfect for smaller homes or rooms. Standard features like the included blower, the simple one-lever control, and the air wash system allow for easy operation and maintenance. Style options are available to ensure the Archway 1700 beautifully complements any room.



Heating Area: 500 to 1,500 ft²



Fire Box: 1.9 ft³



Burn Time: 6 hours



Height: 21 1/2"



Max Heat Output: 65,000 BTU/h



Width: 27 1/2"



Max Log Length: 18"



Depth: 12 7/8"



ARCHWAY 2300

Meets EPA 2020 Standard.



Heating Area: 1,500 to 2,100 ft²



Fire Box: 2.4 ft³



Burn Time: 8 hours



Height: 24"



Max Heat Output: 75,000 BTU/h



Width: 29 1/8"



Max Log Length: 20"



Depth: 19"

The **Archway 2300** wood insert brings the ambiance of a wood burning fire to larger homes or rooms. The standard blower, simple one-lever control, and air wash system allow for easy operation and maintenance of the Archway 2300. Style options are available to ensure the Archway 2300 complements any room.

Options and Accessories

DOOR OPTIONS



BLACK TRIM



NICKEL TRIM

SURROUND OPTIONS



SURROUND DIMENSIONS	
ARCHWAY 1700	ARCHWAY 2300
29 x 44	29 x 44
32 x 50	32 x 50
-	32 x 50, Cuttable

ACCESSORIES



FIRE SCREEN

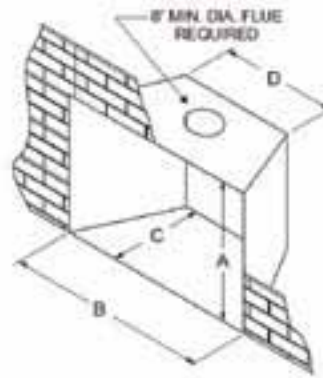


FRESH AIR KIT

Specifications and Dimensions

ARCHWAY 1700

	A	B	C	D
US	21 1/2"	27 1/2"	12 7/8"	27 1/2"
Canada	21 1/2"	27 1/2"	12 7/8"	27 1/2"



ARCHWAY 2300

	A	B	C	D
US	24"	29 1/2"	19"	29 1/2"
Canada	24"	29 1/2"	19"	29 1/2"

WARRANTY

LIMITED LIFETIME: Combustion chamber (welds only) and cast iron door frame, Ceramic Glass, Plating (manufacture defect), step top. **LIMITED 7 YEAR:** Surrounds, heat shields, ash drawer, pedestal, C-Cast Baffle, secondary air tubes, deflectors and supports. **LIMITED 5 YEAR:** Handle assembly, glass retainers, air control mechanism, removable carbon steel combustion chamber components. **LIMITED 2 YEAR:** Standard and optional blower, heat sensors, switches, rheostat, wiring and electronics. **LIMITED 1 YEAR:** Paint peeling, gaskets, insulation, ceramic fiber blankets, firebricks and other options. **LIMITED 90 DAY:** All parts replaced under warranty.

Empire is committed to continuous product improvement; specifications are subject to change without notice. Dimensions in this brochure are approximate; read and follow the clearances listed in the owners manual supplied with your Empire product. Flame size, shape, and color will vary from photos.

